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HUD-SON WOODSPLITTER OPERATOR'S MANUAL

8201 STATE ROUTE 12 • PO BOX 345 • BARNEVELD NEW YORK 13304

A NOTE FROM HUD-SON

Thank you for your purchase of a wood splitter from Hud-Son Forest Equipment. We are pleased that you chose us as your supplier of your forestry equipment.

Hud-Son Forest Equipment has been in the forestry business since 1965 and prides itself on developing new and innovative products for the forestry business.

Our product line is always transforming so please check us out on the web at www.hud-son.com for the up-and-coming developments we are making.

Should you have any questions about the setup of your mill or have any technical questions please feel free to contact our onsite technician Monday - Friday, 8 to 4:30 and Saturdays from 8 to noon eastern time at 1-800-765-7297. We are always available to our customers for any questions or concerns they may have about their equipment.

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- Read all operating, and safety instructions.
- Complete and return the warranty card.
- Write the serial number and date-of-purchase in this manual.
- Make sure the oil filter is properly installed. (See "Assembly Procedure" section.)
- Fill the hydraulic tank with the recommended type and quantity of oil. (See "Start-Up Procedure" section.)
- Fill the engine crankcase with the manufacturer's recommended type and quantity of oil. (See "Start-Up Procedure" section.)
- Fill the engine fuel tank with fresh, clean, lead-free gasoline. (Do not mix oil with gasoline.)
- Make sure the trailer hitch of the towing vehicle is equipped with a 2-inch ball.

INTRODUCTION

Purchaser Agreement

By accepting the delivery of your wood splitter by Hud-Son Forest Equipment you agree that you will not modify your mill from its original assembly. This will VOID any warranty from Hud-Son Forest Equipment.

Please fill out the information for quick reference:

Phone Number:	
Address:	
Purchase Date:	
Model:	
Serial Number:	

This manual is filled with the latest information and specifications at the time of publication. We have the right to make changes as they are needed. Any of the changes to our product may cause a variation between the illustrations and explanations in the manual and the item that you have purchased.

Safety Guidelines

The reason for the safety section is to inform the operators and maintenance personnel of the precautions that should be taken while operating or servicing the Hud-Son Mills. Please use good judgement and keep safety in mind when operating Hud-Son machinery. Please read and follow ALL the instructions in this manual before operating the Hud-Son Mill safely at all times. These instructions were produced for your benefit. Your ability to understand and follow the instructions is essential for the safe operation of this product. Always call your service dealer if you are in doubt before operation of any kind.

General Safety Procedures

1- Always wear safety glasses, ear protection, and gloves while operating or servicing the machine.







- 2 Keep all body parts and foreign objects away from all moving parts. Do not reach into the machine while it is still operating. (Be Sure the Machine Is OFF.)
- 3 Do not attempt to override any safety features on the machine.
- 4 Inspect the machine before every use for wear, damage, and that it's functioning correctly. If the machine has been damaged or is not running correctly, DO NOT attempt to operate the machine. Repair or replace all parts when necessary.
- 5 Do not wear loose clothing or jewelry while operating or servicing the machine.
- 6 All replacement parts should be of the same specifications as the original parts on your Hud-Son machine.
- 7 All guards and covers must be in place before operating the machine.
- 8 Before starting the machine be sure that it is set up properly.
- 9 DO NOT operate or service any machinery while under the influence of drugs or alcohol, while tired or if you are unable to control your movements.
- 10 -All worn or damaged decals should be replaced.
- 11 -Any modifications to the machine require written approval from Hud-Son Forest Equipment.
- 12 -The sawmill should only be used when it is on level stable ground.

The safety rules are made for the benefit of the persons operating and servicing the machine, to prevent injury to oneself or others. Please review all setup and operating procedures before attempting to run the machine, whether covered in this manual or not, to ensure the safest operation of this product.

Hud-Son Forest Equipment is not liable for damage to property or personal injury due to the failure of any person and/or operator to follow the instructions and recommendations set forth in this manual or any other instructions or recommendations contained in other literature issued by other vendor manuals in the owner's kit.

Product Safety Decals

The decals below are used on the Hud-Son Sawmills to identify warnings and prohibited actions. It is very important that you understand the meaning of the decals for your safety and the safety of others. Decals are to be replaced if worn or illegible.

CAUTION - Be EXTRA careful around these areas, unsafe practices may cause personnel injury or damage.

DANGER - Be careful around any rotating parts, they may cause personnel injury or damage.

DANGER - Be sure to be very cautious and alert, these areas may cause personnel injury or damage.

CAUTION - Operating equipment without

guards may cause personnel injury or damage. **BLADE LUBE TANK** - be sure to use the correct lubrication, if incorrect lube is used it may cause personnel injury or damage.

NOTICE - Please remember to send in a warranty card and information.

CAUTION - All debris needs to be removed from machine before transporting, failure to so may cause personnel injury or damage.

CAUTION FIRE HAZARD - Keep all sawdust away from motor.



A DANGER

AVOID SERIOUS INJURY OF DEATH

ROTATING

PARTS







your Owner's Operator's Manual from your dealer?

If not call your dealer.

BLADE LUBE TANK DO NOT USE ANY PETROLEUM OR FLAMMABLE PRODUCTS!

FRAME NEEDS TO BE LEVEL BEFORE OPERATING



REMOVE ROCKS, DIRT & DEBRIS BEFORE TRANSPORTING!





KEEP SAWDUST AWAY FROM MOTOR

Operating Safety

ALLOW ONLY ONE (1) PERSON TO LOAD AND OPERATE THE LOGSPLITTER.

- **ALLOW ONLY ADULTS** to operate the log splitter. No one under the age of 18 should be allowed to operate the log splitter.
- ALWAYS keep bystanders, including children and pets, at least twenty-five (25) feet away from the work area. Only the operator should stand near the equipment and only within the safe operating area prescribed in this manual.
- When the ram of the log splitter is in the return mode, keep your hands off the machine - the log splitter is designed to automatically stop when the cylinder is fully retracted.
- DO NOT allow any person to operate the log splitter until they have read and understood the safe operating instructions contained in this manual.
- DO NOT, under any circumstances, alter your log splitter. This equipment was
 designed and engineered to be used in accordance with the operating instructions.
 Altering the equipment, or using the equipment in such a way as to circumvent its
 design capabilities and capacities, could result in serious or fatal injury and

WHAT VOIDS THE WARRANTY.

- **NEVER** operate, or allow anyone else to operate, this equipment while under the influence of medication, drugs, or alcohol.
- **NEVER** wear loose clothing or jewelry that may get caught or become entangled in the log splitter.
- **NEVER** place hands or feet between log and splitting wedge or between log and ram during the forward or reverse stroke.

• DO NOT STRADDLE OR REACH ACROSS THE SPLITTING AREA WHEN OPERATING THE LOG SPLITTER.

- **DO NOT** step over your log splitter when the engine is running, because you may trip or accidentally engage the ram.
- NEVER attempt to load your log splitter while the ram is in motion.
 Only use your hand to operate the control lever. NEVER use your foot, knee, rope, or any other extension device.

Log Splitting Safety

- ALWAYS keep your fingers away from any cracks that open in the log during the splitting operation.
- **ALWAYS** make sure that both ends of the log you are splitting are cut as square as possible. This will prevent the log from sliding out of position while under pressure. Logs should be 24 inches or shorter in length.
- **NEVER** try to split two logs on top of each other.
- NEVER pile logs to be split in a manner that will cause you to reach across the log splitter.

Maintenance and Repair

- Follow ALL safety rules, because most accidents involving the operation, maintenance, or repair of products occur because the assembler/owner/operator failed to observe basic safety rules or operating instructions.
- **ALWAYS** inspect your log splitter before each use. Make sure all nuts, bolts, screws, hydraulic fittings, hose clamps, etc. are securely tightened.
- ALWAYS check the oil level in the hydraulic oil tank and engine reservoir.
- **NEVER** operate your log splitter when it is in need of repair or is in poor mechanical condition.
- **NEVER** tamper with the engine to run it at excessive speeds. The maximum engine speed is preset and is within safety limits.
- NEVER make alterations to your log splitter in any manner. Such alterations
 may cause the log splitter to become unsafe and WILL VOID THE WARRANTY.
- NEVER attach a rope or extension to the control lever or add width or height to the splitting wedge. Such ALTERATIONS may cause the log splitter to become UNSAFE and WILL VOID THE WARRANTY.
- ALWAYS clean the unit after each use. If possible, store the unit inside or cover.

Towing

- ALWAYS turn off fuel before transporting.
- ALWAYS check battery strap before transporting (if equipped with an electric start)
- ALWAYS check before towing to make certain your log splitter is correctly and securely attached to the towing vehicle. Be sure that the ball hitch you are using is the

proper size for the hitch coupler on the log splitter. Be sure the safety chains are properly hooked to the vehicle leaving enough slack for turning.

- **ALWAYS** allow for added length of the log splitter when turning, parking, crossing intersections, and in all driving situations.
- ALWAYS be careful when backing up. You could jackknife your log splitter if care is not taken.
- ALWAYS disconnect your log splitter from your towing vehicle before attempting to use it.
- NEVER exceed 35 m.p.h. when towing your log splitter. Obey all state and local regulations when towing on state and local roads and highways. Adjust your speed for terrain and conditions, as needed. Be extra cautious when towing over rough terrain, especially over a railroad crossing.
- **NEVER** tow your log splitter when there is fuel in the engine's tank.
- **NEVER** allow anyone to sit or ride on your log splitter.
- NEVER carry any cargo or wood on your log splitter.

Connecting Splitter to Hitch to Receiver

- 1. Ensure splitter coupler ball size is the same as the ball size receiver.
- 2. Position the hitch coupler of the log splitter over or onto the tow vehicle's tow ball. In some cases, the hitch coupler may not totally engage with the tow ball without raising the jack leg assembly. Pull the latch assembly on the hitch coupler up and into the open position.
- **3.** Release the latch assembly on the hitch coupler and lock the hitch coupler onto the tow ball. Attach the towing safety chains to the tow vehicle.
- **4.** Raise the front leg to the towing position by pulling the spring pin. If not already secure, make sure the hitch coupler is properly and securely attached to the tow ball.
- **5.** Place a customer supplied lock or lock pin into the latch assembly of the hitch coupler.

<u>WARNING:</u> Making sure the log splitter is securely attached to the vehicle is the responsibility of the owner/operator. Failure to securely attach the log splitter can cause loss of control of the vehicle or the log splitter being separated from the towing vehicle, resulting in serious injury or death.

Refueling

- ONLY refuel the log splitter outdoors in a clear area void of gas fumes or spilled gasoline.
- ALWAYS use an approved fuel container to carry gasoline.
- ALWAYS replace the log splitter gas cap and the fuel container cap securely.
- If gasoline is spilled, move the machine away from the area of the spill and avoid creating any source of ignition until the spilled gasoline has completely evaporated.
- Take a class B fire extinguisher with you when operating the log splitter in dry areas as a precautionary measure against possible flying sparks.
- Always store gasoline in an approved, tightly sealed container. Store the container in a cool, dry place. Do not store the container in a house or near any heating appliance.
- Do not smoke or have open flames when refueling the engine. Do not spill fuel. If fuel should spill, quickly wipe up the spill and allow the excess to evaporate before continuing. Make sure gasoline-soaked rags are properly disposed of.
- **DO NOT** fill the gas tank while the engine is hot or running. Allow time for the engine to cool down before refueling.

Preventing Fires

- **NEVER** operate the log splitter near a flame or spark. Oil and gasoline are flammable and can explode.
- NEVER smoke while operating or refueling the log splitter. Gasoline, oil, and even gas fumes can explode.

Important Notice

The log splitter is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered, or grass covered land unless the engine's exhaust system is equipped with a spark arrester meeting local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the owner and/or operator.

First Time Start-Up Procedure

IMPORTANT NOTICE:

Do not start the engine. Follow all of the instructions in the "Start-up Procedure" before operating the log splitter. Failure to follow this recommendation will result in engine

and hydraulic pump damage. If this log splitter is purchased without an engine, the customer assumes all liabilities that might arise from an engine that is incompatible with the design of the log splitter. Also, any unauthorized changes or modifications to the log splitter will void all warranties.

<u>IMPORTANT:</u> The hydraulic system oil for your log splitter **NEEDS TO BE CHECKED FOR PROPER LEVEL BEFORE STARTING ENGINE**. Make sure the filter is installed before attempting to fill the hydraulic tank or start the engine.

Instructions are printed on the side of the filter.

IMPORTANT: Before starting the engine, read the engine manufacturer's operating and maintenance instruction manual. If an engine manual was not supplied with the log splitter, it is your responsibility to obtain a manual. Start by contacting the store where you purchased the log splitter. If they cannot help you, contact the engine manufacturer. Check the hydraulic tank fluid level. The tank is full when the oil level is approximately one inch from the top of the tank. Tighten the fill cap. Be careful not to spill fuel when filling the engine. If fuel should spill, quickly wipe off and allow the excess fuel to evaporate before continuing. Fuel and fuel vapors are highly flammable and can cause personal injury or even death when ignited. Your log splitter is equipped with a factory installed engine, do not mix oil with the gasoline. Using mixed oil/gasoline in a four-cycle engine can cause engine damage.

- 1. Fill the engine's fuel tank with fresh, clean, lead-free automotive gasoline.
- 2. Check engine oil level, be sure oil level is full.
- **3.** Turn fuel shut off on. Start the engine per the manufacturer's instructions.
- **4.** Cycle the log splitter several times, shut engine off.
- Again, check the fluid level in the hydraulic tank and add oil as needed.Replace and tighten the fill cap.
- **6.** Your log splitter is now ready to operate.

Operation

Do not attempt to operate the log splitter without fully understanding all instructions, safety precautions, and/or warnings. If any doubt or question arises about the correct or safe method of performing anything found in this manual, contact **HUD-SON FOREST EQUIPMENT 800-765-7297** Proper care is your responsibility.

When operating the log splitter, make sure you are standing in a safe operating area.

You must stay in the safe operating area at all times when the splitting wedge is in motion (whether extending or retracting). Never place any part of your body into a position that causes an unsafe operating condition.

- 1. Set your log splitter on flat, dry ground. Make sure you read all the recommendations from the "Safety" section before using the log splitter.
- 2. Start the engine using the instructions from the engine manual. If the log splitter has not been running (cold engine), warm up the engine and hydraulic system by running the engine at half throttle for 3 to 4 minutes, then advance the engine throttle control to maximum speed.
- **3.** Make sure both ends of the log you are splitting are cut as square as possible. This will prevent the log from sliding out of position while under pressure. All logs should be 24 inches long or shorter.
 - Never attempt to split wood across the grain. The log splitter was not designed for cross-grain splitting. Doing so will damage the log splitter and may cause personal injury.
- **4.** Only using your hand, push the control lever forward (towards the log). If the log moves, before it is contacted by the splitting wedge, release the control lever and then reposition the log. Operate the log splitter only when standing in a safe operating area.

Make sure you stand clear of the engine's exhaust. Hot exhaust is intense and can cause serious injury.

If you find you must hold the log until the wedge touches it and holds it in place, be very careful not to put your hand between the log and the end plate or the log and the wedge. If you must, hold the log on top and in the middle. Remove your hand immediately when the splitting wedge engages the log.

Never use your hip or any extension device to operate the valve control handle. **Do not** operate the log splitter by reaching across the rail. This is a very **UNSAFE** method which could cause personal injury or even death.

Do not reach or step across the rail while the log splitter is running. This is a very UNSAFE method which could cause personal injury or even death.

Operation - Horizontal Position

Before loading and operating the log splitter, always wear protective gear, such as safety goggles, face shield, hearing protection, tight-fitting gloves without drawstrings or loose cuffs, and steel-toed shoes.

a. Place the log on the log splitter. Grasp the log on the sides near the middle of the block. Center the log, side-to-side, on the rail of the log splitter, making sure that the sawed end is against the large plate (base plate) at the opposite end of the hydraulic control valve control lever.

Do not place your hands on the ends of the log when loading the log splitter. This is a very **UNSAFE** method and could result in injury to your hands.

CAUTION - WARNING

- c. Hold the control lever, extending the splitting wedge, until the log is split, or the cylinder rod stops at its maximum travel position. Stop the log splitter (forward movement), at any point in the splitting process, if you feel an unsafe log splitting condition is occurring. As the log is being split, **DO NOT** reach forward and attempt to catch the split wood let it fall to the ground.
- **d.** Once the wedge reaches its full forward travel, pull back on the control lever to the full retract position. The ram of the cylinder will automatically retract into the cylinder. It is not necessary to hold the control lever as the cylinder retracts. Stop the wedge if the log sticks (see caution below). When the cylinder is fully retracted, the control valve will automatically shift to a neutral position.
- e. DO NOT load another log or remove split pieces until the wedge has completely stopped and the control handle automatically returns to the neutral position.
 Depending on the type of wood being split, a log may not always break into two pieces and fall to the ground. If a log sticks to the wedge, place the valve handle in the neutral position (stop the wedge from retracting) and carefully remove the log from the wedge.

Allowing the log to remain attached to the wedge when it is fully retracted could lead to possible injury and/or damage to the log splitter.

Operation - HDHV - Horizontal - Vertical Splitter

WARNING

Before loading and operating the log splitter, always wear protective gear, such as safety goggles, face shield, hearing protection, tight-fitting gloves without drawing strings or loose cuffs, and steel-toed shoes.

- **6.** Never split a log using an incorrect or unsafe method.
 - a. To operate the log splitter in a vertical position, pull the spring-loaded locking lever and twist the locking lever in either direction to lock it in the "unlocked" position.
 - **b.** Block the wheels and stand the rail assembly up into a vertical position.
 - **c.** Turn the spring-loaded locking lever knob until the pin slides into the slot. This allows the plunger to snap into place, securing the rail assembly in a vertical position.
 - **d.** Move the log under the splitting wedge keeping your hands on the sides of the log near the middle of the block. Center the log making sure that the sawed end is sitting on the large plate (baseplate).

CAUTION

Make sure you stand clear of the engine's exhaust. Hot exhaust is intense and can cause serious injury.

Do not place your hands on top of the log when loading the log splitter. This is a very **UNSAFE** method and could result in injury to your hands.

If you find you must hold the log until the wedge touches it and holds it in place, be very careful not to put your hand on top of the log. If you must, hold the log in the middle of the block. Remove your hand immediately when the wedge engages the log. Never use your hip or any extension device to operate the valve control handle.

- e. Only using your hand, push the control lever down (towards the log). If the log moves, before it is contacted by the splitting wedge, release the control lever and then reposition the log Operate the log splitter only when standing in the safe operating area.
- **f.** Hold the control lever, extending the splitting wedge, until the log is split or the cylinder rod stops at its maximum travel position. Stop the log splitter (forward movement), at any point in the splitting process, if you feel an unsafe log splitting condition is occurring. As the log is being split, **DO NOT** reach forward and attempt to catch the split wood let it fall to the ground.

- g. Once the wedge reaches its full forward travel, pull back on the control lever to the full retract position. The ram of the cylinder will automatically retract into the cylinder. It is not necessary to hold the control lever as the cylinder retracts. Stop the wedge if the log sticks (see caution below). When the cylinder is fully retracted, the control valve will automatically shift to a neutral position.
- **h. DO NOT** load another log or remove split pieces until the wedge has completely stopped and the control handle automatically returns to the neutral position.

INSPECTION and MAINTENANCE

CAUTION

Depending on the type of wood being split, a log may not always break into two pieces and fall to the ground. If a log sticks to the wedge, place the valve handle in the neutral position (stop the wedge from retracting) and carefully remove the log from the wedge. Allowing the log to remain attached to the wedge when it is fully retracted could lead to possible injury and/or damage to the log splitter.

Daily maintenance of this machine includes checking engine oil, hydraulic fluid, cable, and safety equipment. The splitter thoroughly needs to be cleaned out in front and behind the push plate. Neglecting to do this will result in splitter damage which will NOT be covered under warranty.

PROCESSOR FILTERS SHOULD BE CHANGED AFTER

10 HOURS OF INITIAL USE AND EVERY 100 HOURS THEREAFTER.

HYDRAULIC OIL CHANGE

HUD-SON FOREST EQUIPMENT recommends an oil and filter change every 100 hours of operation.

IMPORTANT NOTICE

Never run the log splitter unless the hydraulic oil tank is full.

- 1. Drain the head end of the cylinder.
 - **a.** Remove the spark plug wire and spark plug to help reduce the back pressure on the engine and to prevent it from starting.
 - **b.** Disconnect return hose (1) from the oil filter housing and place it in a waste oil container. (Please properly dispose of the waste oil per local regulations.)

- c. Extend the cylinder by holding the valve handle forward and pulling on the engine's pull start cord until oil from the return line stops flowing. This step drains the head end of the cylinder.
- 2. Drain the hydraulic tank.
 - a. Place a waste oil container under inlet hose (2).
 - **b.** Remove the inlet hose from the pump.
 - c. Slightly lower the front of the log splitter to completely drain the tank.
- 3. Remove and replace the oil filter.
 - a. Remove the existing oil filter and properly dispose of it.
 - **b.** Apply a thin coat of oil to the rubber seal of the new oil filter.
 - **c.** Screw the filter onto the filter head. Once the filter makes contact with the filter head, turn it an additional 3/4 turn. Hand-tighten only.
- 4. Refill hydraulic oil.
 - a. reconnect all hose, clamps, and caps.
 - **b.** Fill hydraulic oil tank.
 - c. reconnect spark plug wire and start engine.
 - **d.** Cycle the value to fill cylinder with oil.
 - e. Once the cylinder moves smoothly, turn engine off, check level of hydraulic tank.

General Maintenance Check (before operating)

The hydraulic system (hoses, cylinder, and pump) should be carefully inspected before each use. Also, inspect the mechanical parts at the same time. Make sure all clamps, nuts, bolts, fittings, etc. are properly installed and tightened.

Do not check for leaks with your hand. Leaks can be located by passing a piece of cardboard or wood around the suspected leak and looking for discoloration. High-pressure fluid escaping from a very small hole can be almost invisible. Escaping fluid under pressure can have sufficient force to penetrate skin, causing serious injury or even death. If fluid is injected into your skin, it must be treated immediately by a doctor familiar with this type of injury.

Always replace frayed, kinked, or cracked hoses and/or other damaged hydraulic components with **HUD-SON FOREST EQUIPMENT** authorized parts and components. **HUD-SON FOREST EQUIPMENT - PARTS DEPARTMENT 1-800-765-7297**

WARNING

Do not remove the cap from the hydraulic tank or reservoir while the log splitter is running. Hot oil, under pressure, could be expelled resulting in severe injury. Should it become necessary to loosen or remove any hydraulic fitting or line, be sure to relieve all hydraulic pressure by shutting off the engine, removing spark plug wire, and moving the valve control handle back and forth several times until no cylinder movement is visible.

ENGINE SERVICE

Refer to the engine manufacturers' manual for engine maintenance and repair.

Storage: refer to engine manufacturer manual

INSPECTION AND MAINTENANCE

- 4. Refill the hydraulic tank.
 - a. Reconnect inlet hose (2) to the pump.
 - **b.** Remove the hydraulic tank fill cap and fill the tank with the recommended type and quantity of oil. Replace the cap.
- **5.** Drain and refill the piston end of the cylinder.
 - a. Hold the valve handle in the retract position and pull the engine pull start cord until the rod is fully retracted. This step removes the old oil from the piston end of the cylinder.
 - **b.** Reconnect return hose (1) to the oil filter.
 - c. Extend the cylinder by holding the valve handle forward and pulling on the engine's pull start cord until the cylinder is completely extended. This step refills the piston end of the cylinder.
- **6.** Start the engine and cycle the cylinder.
 - a. Replace the spark plug and spark plug wire.
 - **b.** Start the engine and cycle the cylinder several times.
 - c. Retract the cylinder and shut off the engine.
 - **d.** Recheck the hydraulic tank to make sure oil is filled within approximately one inch from the top of the tank.

Mechanical Specifications (HUD-SON Model HDH-1, Manual start) Frame Heavy Duty Reinforced Bridge Frame, standard Cycle Time _______12 seconds (approx.) Cylinder Stroke24 inches Operating Positions Horizontal Hour Meter & RPM meter standard Engine 9 HP Robbins Subaru Mechanical Specifications (HUD-SON Model HDH-2, Manual Start) Frame Heavy Duty reinforced Bridge Frame, standard Cylinder Stroke 24 inches Operating Positions Horizontal Safety Chains Standard Hour Meter & RPM meterstandard Mechanical Specifications (HUD-SON Model HDH-3, Electric Start) Wedge 4- Way-HD, standard

Tank Capacity	5 US Gal.
Cylinder Stroke	24 inches
Cycle Time	12 seconds (approx.)
Operating Positions	Horizontal
Wheels & Tires	Highway 12" (Bolt-on)
Safety Chains	Standard
Hitch Coupler	2" locking ball (Standard)
Hour Meter & RPM meter	standard
Engine	14HP single cylinder Robbins Subaru
Mechanical Specifications (HUD-SO	N Model LJVH Vertical/Horizontal)
Frame	Heavy Duty Steel Beam Construction
Frame	
	2-WAY-HD
Wedge	
Wedge Cylinder Stroke	
Wedge	
Wedge Cylinder Stroke Cycle Time Operating Positions	
Wedge	
Wedge	
Wedge	

Optional Attachments: HDH-LOG LOADER, 37" X 16" W/2' PLATFORM AVAILABLE FOR EACH HDH MODEL. Call Hud-Son 1-800-765-7297



WARNING

To avoid personal injury or death, carefully read and understand all instructions pertaining to the HUD-SON FOREST EQUIPMENT log splitters. Do not attempt to modify, operate, or maintain our product without fully understanding all our instructions and safety precautions. Do not operate the log splitter unless you read and understand the instructions and warnings in this manual. If any doubt or question arises about the correct or safe method of performing anything found in this HUD-SON FOREST EQUIPMENT catalog or manuals, contact the HUD-SON FOREST EQUIPMENT dealer or call the Factory sales OR Service department at 800-765-7297. Proper care is your responsibility.

WARNING:

Accidents can often be avoided by being alert and recognizing potentially hazardous situations. Any individuals operating, maintaining, or repairing products manufactured by HUD-SON FOREST EQUIPMENT should have the necessary training, skills, and tools required to perform these functions properly and safely. The safety information in this manual serves as a basic guide in an attempt to prevent injury or death.

HUD-SON FOREST EQUIPMENT cannot anticipate every situation. The warnings in this manual and on the product, itself are, therefore, not all inclusive. If tools, procedures, work methods, or operating techniques that are not specifically mentioned by HUD-SON FOREST EQUIPMENT Are used, you must satisfy yourself that they are safe for you and for others. Make sure the log splitter will not be damaged or made unsafe by any operation, lubrication, maintenance, or repair procedures that you choose.

DO NOT proceed if any doubt arises about the correct or safe method of performing anything found in this or other HUDSON FOREST PRODUCTS manuals. Any individuals operating, maintaining, or repairing products manufactured by HUD-SON FOREST EQUIPMENT should have the necessary assistance from a qualified person before continuing.

MAINTENANCE NOTES

MAINTENANCE NOTES

DISPUTES

All disputes, claims and causes of action arising out of the delivery, use, or warranty claims for personal injury and or property damage must:

- 1. Claimant must provide a written notice of the claim or dispute to the company (at the address below) at least 30 days after the claim arose prior to commencement of any action.
- 2. Company has 60 days to make a Decision on the claim and will provide a written response to claimant.
- 3. No action may be commenced until after the company has provided its decision on the claim.
- 4. All claims against the company for any cause related to delivery, design defects, repairs, use of the equipment or warranty shall be filed in Supreme Court, Oneida County, State of New York. The parties

may file for Arbitration in Oneida County New York after consent by both parties.

- 5. Construction and interpretation of this agreement and any and all claims shall be subject to the Laws of the State of New York.
- 6: The address for submission of claims is:

Hud-Son Forest Equipment PO Box 345 8201 State Route 12 Barneveld, NY 13304

7. Notices under this agreement must be in writing and sent by certified or reregistered mail.

Thank you for choosing



8201 State Rt. 12 PO Box 345 Barneveld, NY 13304

Fax: 315.896.2627 • info@hud-son.com

We have an onsite technician available to answer any questions.

Monday - Friday 8 to 4:30 and Saturday from 8 to noon. 315-896-7297.